

Hydraulic Pump

manually operated, with overload protection max. operating pressure 100, 120 and 400 bar



Application

Lifting and lowering of dies using roller or ball bars.

Advantages

- Compact and self-contained design
- Pumping and unclamping or releasing with the same lever
- 3 pressure stages selectable
- Alternatively with overload protection, pressure gauge, hand or foot operation, with holder or base
- Nearly wear-free
- Completely assembled, ready-for-connection unit

Overload protection

It may happen that the lifted roller or ball bars are overloaded and destroyed by e.g. unintentional closing of the press or excessive die weights.

To protect the ball or roller bars, the hydraulic pump can be supplied with a special pressure relief valve (DBV). In the case of an overload, a valve on the pump opens, the bars are lowered and remain undamaged.

Description

Compact hydraulic pump with hand lever or foot pedal for pumping and releasing.

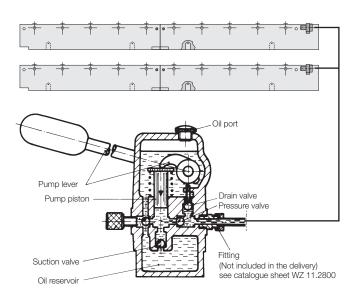
Due to the metallic seal on the pump piston, the pump is almost wear-free.

The hydraulic pump is delivered completely assembled, including the filling with hydraulic oil HLP32 as a ready-for-connection unit.

In addition to three maximum operating pressures, the following options can be selected:

- Holder for fixing the pump at the press bed or with a base for good stability.
- Pressure gauge to display the pressure reached. Display range 0 to 100 / 120 or 400 bar.
- Adjusted overload protection (DBV) to protect the roller and ball bars against damage.

Principle of a manually-operated hydraulic pump with 2 ball or roller bars



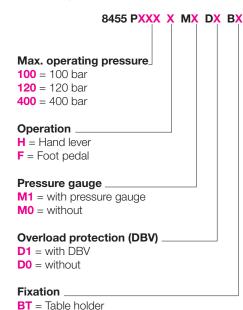
Technical data

Max. operating pressure	[bar]	100	120	400
Displacement per stroke	[cm ³]	8	8	2
Oil volume, usable	[cm ³]	150	150	150
Oil volume	[cm ³]	300	300	300
Operating force - hand lever	[N]	250	300	500
Hydraulic connection		G 1/4	G 1/4	G 1/4
Weight	[kg]	7.3	7.3	7.3

Accessories

To connect the hydraulic pump to the hydraulic elements, a series of connecting components such as hydraulic hoses and fittings are available as accessories (see catalogue sheets WZ 11.2800 and WZ 11.3800).

Code for part numbers



Application example

BS = Base **BF** = Flange **B0** = without



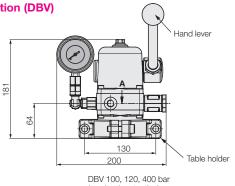
Version with foot pedal and base

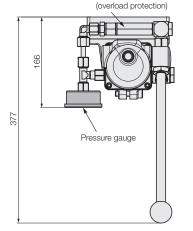
Subject to modifications

Application examples of completely assembled hydraulic pumps

Part no.: 8455 PXXX HM1 D1BT

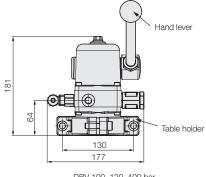
- with pressure gauge
- with hand lever
- table holder
- with overload protection (DBV)

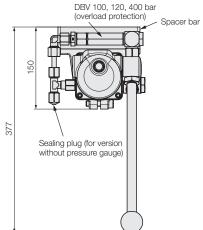




Part no.: 8455 PXXX FM0 D1BT

- with hand lever
- table holder
- with overload protection (DBV)



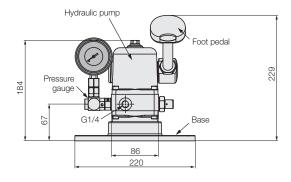


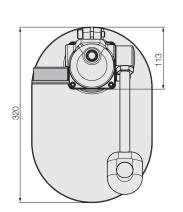
Part no.: 8455 PXXX FM1 D0 BS

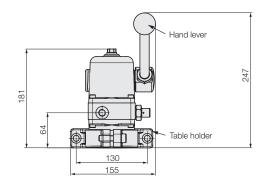
- with pressure gauge
- with foot pedal
- base
- without overload protection (DBV)

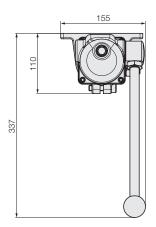


- with hand lever
- table holder
- without overload protection (DBV)









Components and accessories

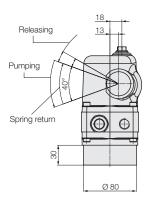
Individual order

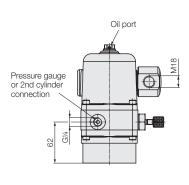
On request, the pump components can also be ordered individually and assembled as required.

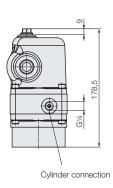
Please note: Hydraulic pumps with overload protection (DBV) and versions with pressure gauge are not available for individual orders.

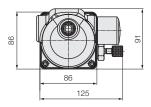
Hydraulic pump

Max. operating pressure [bar] 100 120 400 Part no. 8804813 8804812 8816813





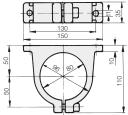




Base

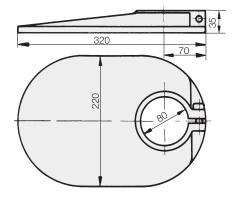
Part no. 3533 001

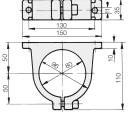


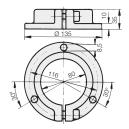


Flange

Part no. 3533003

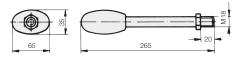






Foot pedal

Part no. 0990 102



Hand lever

Part no. 0990103

Subject to modifications